

Garant

Steel boring bar A.. SVUCR 93°, for indexable inserts VC.., right-hand, Shank Ø / insert size: 40/16mm


Order data

Order number	261348 40/16
GTIN	4045197656230
Item class	21T

Technical description

Shim	269005 8
Shim screw	269013 2
Head length L ₁	40 mm
Pack of insert screws	269028 2
Centre offset L ₃	27 mm
Insert size	16 mm
suitable indexable insert	VC.. 1604..
ISO code toolholder	A40T SVUCR/L16
Minimum pre-drill Ø D _{min}	49 mm
Overall length L	300 mm
Clamping height L ₂	39 mm
Setting angle κ	93 degrees
Shank Ø D _s	40 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	3×D

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Shim Type 8	269005 8
Shim screw Type 2	269013 2
Set of insert screws Type 2	269028 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15